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FIG. 1

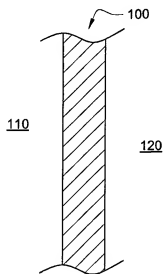
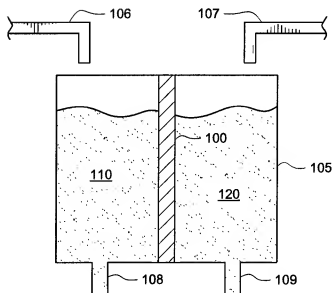
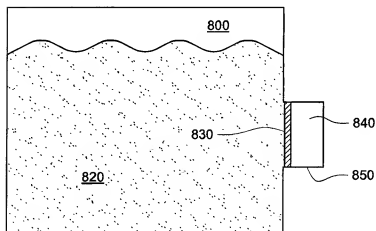


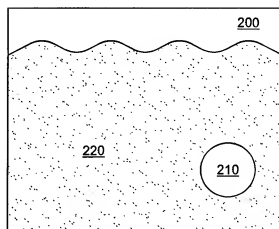
FIG. 2A



*FIG. 2B*

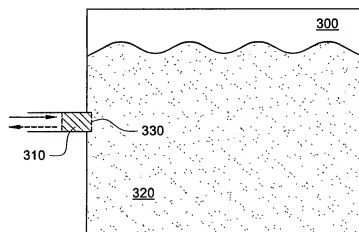


*FIG. 3*

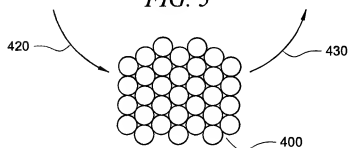


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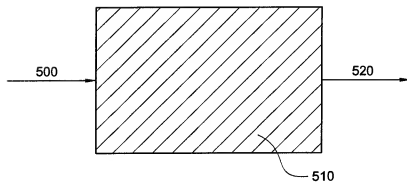
*FIG. 4*



*FIG. 5*



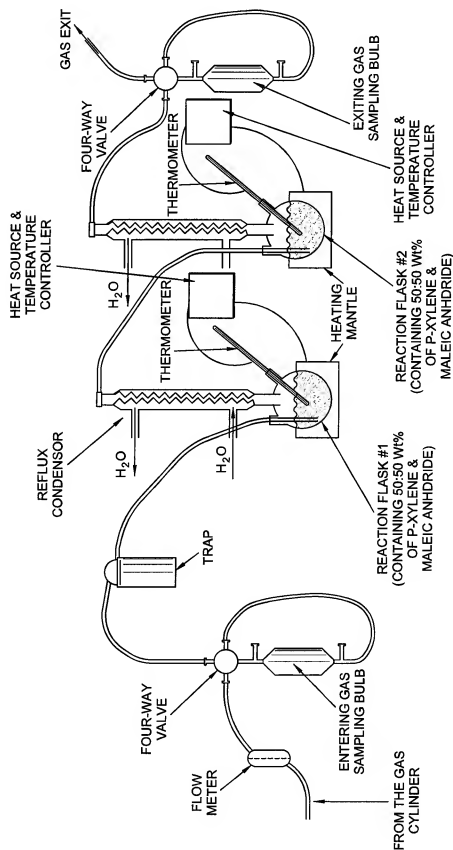
*FIG. 6*



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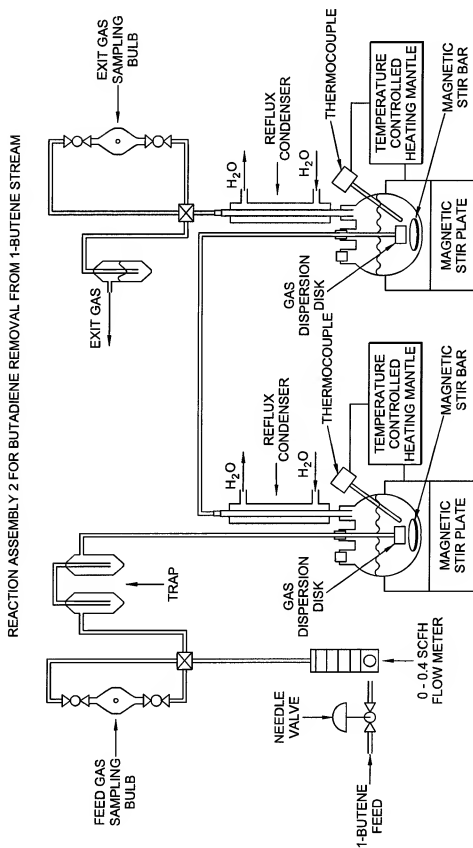
FIG. 7

REACTION ASSEMBLY 1 FOR BUTADIENE REMOVAL FROM 1-BUTENE



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**FIG. 8**



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FIG. 9

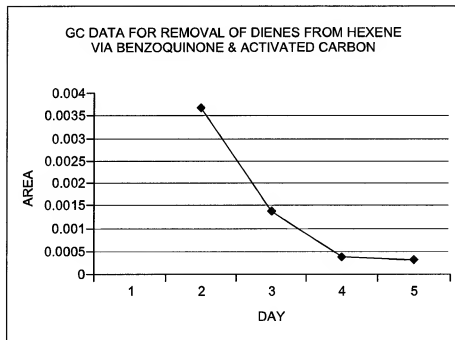


FIG. 10

